



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3264-1
Job Sheet 178517



Part No: D3264-1

Job Qty: 5 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/4/18

Job Tracking No:

Due Date: 6/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP A 04.09.02 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	5 pcs	6/15/18	6/15/18	0.00	0.71	Bandsaw1		DAS 18/06/11
110	CNC Vertical Machining	5 pcs	6/15/18	6/15/18	0.26	5.56	HAAS1-3		52 18/06/11
120	QC	5 pcs	6/15/18	6/15/18	0.00	0.00	QC2 Machining-2		9-89 18/06/11
130	QC	5 pcs	6/15/18	6/15/18	0.00	0.00	QC8 Machining-2		SA 18-06-12
140	HandFinish	5 pcs	6/15/18	6/15/18	0.00	0.23	HandFinish1		SA 18-06-12
150	Powdercoat	5 pcs	6/15/18	6/15/18	0.00	0.21	Powdercoat1		BRAS-6-13
160	QC	5 pcs	6/15/18	6/15/18	0.00	0.00	QC3		JUN 14 2018
170	Packaging	5 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-1		DAS 21 18-06-15
180	QC21-SA	5 Ea	6/15/18	6/15/18	0.00	0.00	QC21		9-89

Part Op 100 - CUT BLANK 5.700" LONG

Descriptions: 110 - MACHINE AS PER FOILIO FA447 DWG REV:

113839 START: 9:30 01:15:30 FINISH: 11:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.250X04.500	6061-T6 Bar 1.25 X 4.50	2.5000 ft (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.250X04.500	3	11	0

5023987 = 2.5 pi - 5019714

Part Specifications

Specifications could not be found.



Container No: S079717



Part: D3264-1

Job No: 178517

Serial No/Batch: S079717

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 08/11/18

DART AEROSPACE LTD		Work Order:	178517
Description: Bracket		Part Number:	D3264-1
Inspection Dwg: D3264 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.687	+/-0.010	0.687	✓		Ver	
0.063	+/-0.010	0.063	✓		Ver	
0.125	+/-0.010	0.131	✓		Mic	
0.875	+0.010/-0.020	0.882	✓		Mic	
0.062	+/-0.010	0.062	✓		Ver	
R0.03	+/-0.030	R.003	✓		R.G.	
R0.13	+/-0.030	R.013	✓		R.G.	
1.00	+/-0.030	1.006	✓		Mic	
0.125	+/-0.010	0.126	✓		Ver	
0.600	+/-0.010	0.601	✓		Ver	
4.000	+/-0.005	3.999	✓		Ver	
0.750	+/-0.010	0.749	✓		Ver	
Ø0.194	+0.005/-0.000	0.194			G.P.	
5.50	+/-0.030	5.502	✓		Ver	
0.125	+/-0.010	0.128	✓		Ver	
0.063	+/-0.010	0.068	✓		Ver	
R.019 R.025	+/-0.030	R.019	✓		R.G.	
4.27	+/-0.030	4.272	✓		Ver	
R0.30	+/-0.030	R.030	✓		R.G.	

Measured by: DAS 52	Audited by: [Signature]	Prototype Approval:	N/A
Date: 18/06/11	Date: 18/06/11	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.03	New Issue	KJ/JLM	
B	05.04.26	Ø0.194 was Ø0.208; dimensions removed	KJ/JLM	
C	07.10.10	Tolerance for 0.875 revised	KJ/EC/DD	[Signature]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								